

## Hand Tap

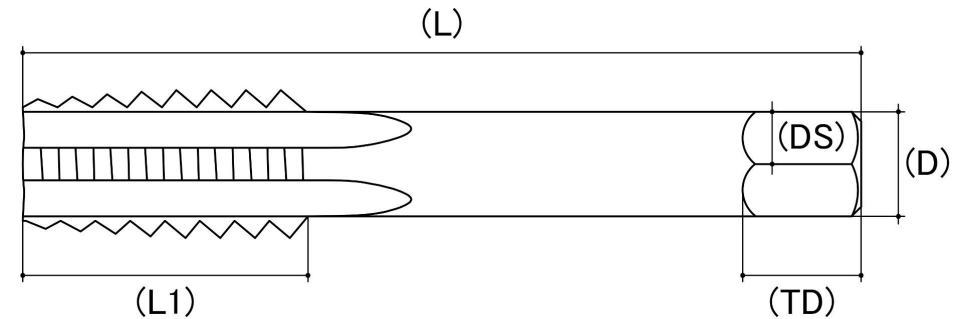
**Product Type:** Bottoming Tap

**Thread Type:** Metric - Coarse

**Material:** High Speed Steel

**Standard:** ISO529

**Brand:** Alpha



*CAD drawings shown for graphic representation only.\**

Size	Thread Pitch (mm)	Thread Type	Length (L) (mm)	Drive Square (DS) (mm)	Tapping Drill Size (mm)	sku (qfind)
			Nom	Nom	Nom	
M2	0.40	Coarse	41	2	1	142BA
M2.5	0.45	Coarse	45	2	2	1425BA
M3	0.50	Coarse	48	2	2	143BA
M3.5	0.60	Coarse	50	3	2	1435BA
M4	0.70	Coarse	53	3	3	144BA
M5	0.80	Coarse	58	4	4	145BA
M6	1.00	Coarse	66	4	5	146BA
M7	1.00	Coarse	66	4	6	147BA
M8	1.25	Coarse	72	4	6	148BA
M10	1.50	Coarse	80	5	8	1410BA
M12	1.75	Coarse	85	7	10	1412BA
M14	2.00	Coarse	89	9	12	1414BA
M16	2.00	Coarse	102	9	14	1416BA
M18	2.50	Coarse	112	11	15	1418BA
M20	2.50	Coarse	112	12	17	1420BA

Size	Thread Pitch (mm)	Thread Type	Length (L) (mm)	Drive Square (DS) (mm)	Tapping Drill Size (mm)	sku (qfind)
			Nom	Nom	Nom	
M22	2.50	Coarse	118	14	19	1422BA
M24	3.00	Coarse	130	14	21	1424BA

**Disclaimer:**

Dimensional data and technical information was obtained from publically available sources and not acquired through standard agencies. It has been completed and compiled for reference purposes only; where discrepancies are found they are subject to change without notice. Bolt & Nut Australia makes no warranties or representations regarding the accuracy and validity of the compiled information and data. Contact the relevant standard authorities for accurate and detailed information.

\* CAD drawings may not reflect diameter, thread length or overall length.

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